

Last Modified: 5-10-2013	6.4 A	Doc ID: RM00000419L000X
Model Year: 2010	Model: Prius	Prod Date Range: [04/2009 -]
Title: P410 HYBRID TRANSMISSION / TRANSAXLE: HYBRID TRANSAXLE FLUID: REPLACEMENT; 2010 MY Prius [04/2009 -]		

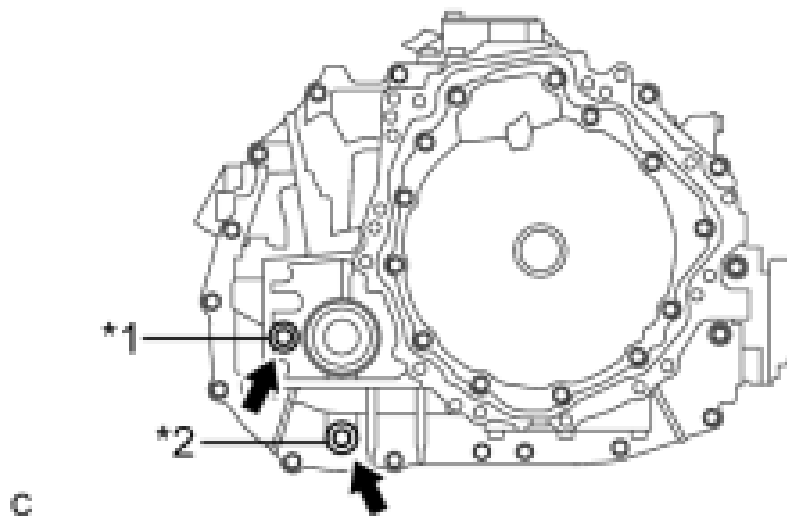
REPLACEMENT

1. DRAIN HYBRID TRANSAXLE FLUID

(a) Using a 10 mm hexagon socket wrench, remove the filler plug and gasket.

Text in Illustration

*1	Filler Plug
*2	Drain Plug



(b) Using a 10 mm hexagon socket wrench, remove the drain plug and gasket.

(c) Using a 10 mm hexagon socket wrench, install the drain plug, and a new gasket.

Torque:

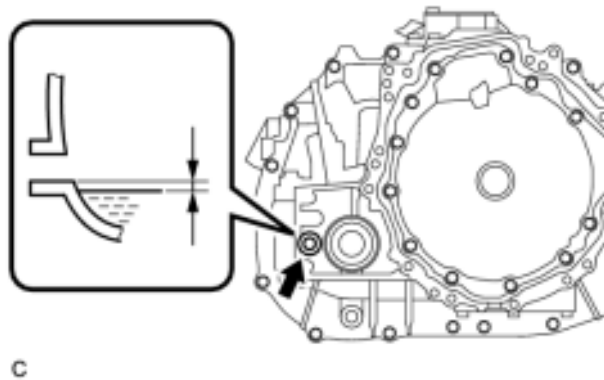
39 N·m {398 kgf·cm, 29ft·lbf}

2. ADD HYBRID TRANSAXLE FLUID

(a) Add transaxle fluid until the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the bottom lip of the filler plug opening.

NOTICE:

- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.



Reference:

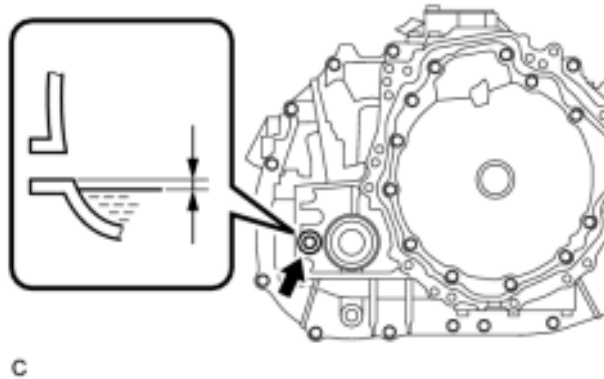
3.4 liters (3.6 US qts, 3.0 Imp.qts)

3. INSPECT HYBRID TRANSAXLE FLUID

(a) Check that the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the lowest position of the inner surface of the transaxle filler plug opening.

NOTICE:

- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.



(b) Check for leaks if the quantity of transaxle fluid is low.

(c) Using a 10 mm hexagon socket wrench, install the filler plug with a new gasket.

Torque:

39 N·m {398 kgf·cm, 29ft·lbf}