

APPROVED REPAIR METHODS	METHODS NOT RECOMMENDED
Cold Straightening: Pushing-Pulling-Hammering	Stress Relief: Heating HSS and UHSS
Weld-On Pulling Aids	Stress Relief: Holes or Access Windows
Sectioning at Specified Locations	Sectioning at Non-Specified Locations
Open Butt Joint	Butt Joint With Backing (Sleeve)
Installing Genuine OEM Parts	Installing Aftermarket and Recycled Parts
Adhesive Use Where and How Specified	Panel Bonding and Weld Bonding