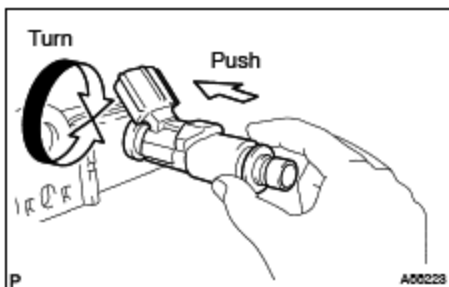


20. INSTALL FUEL INJECTOR ASSY

- (a) Apply a light coat of spindle oil or gasoline to a new O-ring, then install it to each fuel injector.



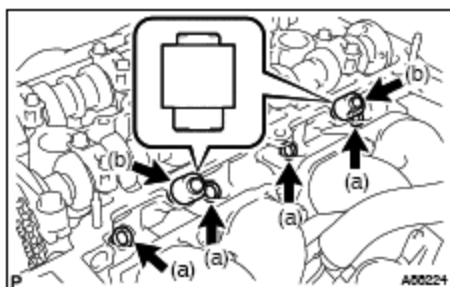
- (b) Apply a light coat of spindle oil or gasoline to the surface of the fuel delivery pipe which contacts the O-ring of the fuel injector.
- (c) Apply a light coat of spindle oil or gasoline to the O-ring again, then turning the fuel injector right and left to the fuel delivery pipe.

NOTICE:

Be careful that the O-ring is not cracked or jammed when installing.

- (d) Check that the fuel injector rotates smoothly.

If the fuel injector does not rotate, replace the O-ring.

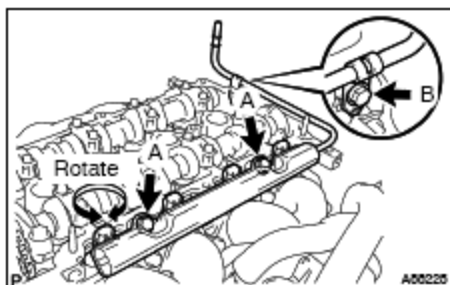


21. INSTALL FUEL DELIVERY PIPE SUB-ASSY

- (a) Install 4 new insulators to the cylinder head.
- (b) Install the 2 delivery pipe No. 1 spacers to the cylinder head.

NOTICE:

Be careful of the installation direction of the delivery pipe spacer.



- (c) Install the fuel delivery pipe together with the 4 fuel injectors, then temporarily tighten the 3 bolts.

NOTICE:

Do not drop the fuel injectors when installing the fuel delivery pipe.

- (d) Check that the fuel injector rotates smoothly.

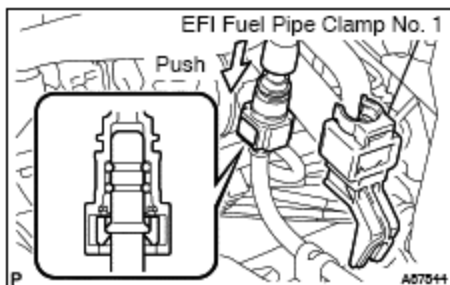
If the fuel injector does not rotate, replace the O-ring.

- (e) Retighten the 3 bolts with the specified torque.

Torque:

19 N·m (194 kgf·cm, 14 ft·lbf) for bolt A

9.0 N·m (92 kgf·cm, 80 in·lbf) for bolt B



- (f) Connect the fuel tube to the fuel delivery pipe.

- (1) Align the fuel tube connector with the pipe, then push in the fuel tube connector until the retainer makes a "click" sound to connect the fuel tube to the fuel delivery pipe.

NOTICE:

- Check that there are no scratches or foreign objects around the connected part of the fuel tube connector and pipe before this work.

- After connecting the fuel tube, check that the fuel tube connector and pipe are securely connected by pulling them.

- (2) Install the EFI fuel pipe clamp No. 1.