

Front Spoiler Under Cover & Rear Side Spoiler Installation During PDS

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2010	Prius	

Introduction

The Front Spoiler Under Cover and Rear Side Spoiler are located in the luggage compartment at the assembly plant to avoid damage in transit. Install the Front Spoiler Under Cover and Rear Side Spoiler on the vehicle during Pre-Delivery Service (PDS) using the following procedure.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

Front Spoiler Under Cover Contents:

- Front Spoiler Under Cover
- Six (6) bolts
- Four (4) self-tapping screws
- One (1) plastic retainer Clip
- Two (2) plastic screw grommets

Rear Side Spoiler Contents:

- Rear Side Spoiler (Left and Right)
- Three (3) plastic retainer clips
- Six (6) self-tapping screws
- One (1) plastic wing nut
- Four (4) plastic screw grommets

Front Spoiler Under Cover & Rear Side Spoiler Installation During PDS

Front Spoiler Under Cover Installation Procedure

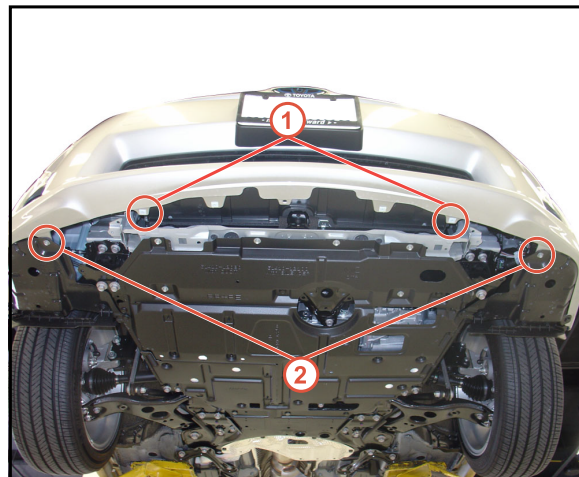
1. Remove the two self-tapping screws from the front wheel well assembly.

NOTE

Retain these screws as they will be used later during installation.

Install the (2) plastic screw grommets into the front bumper as shown in figure 1.

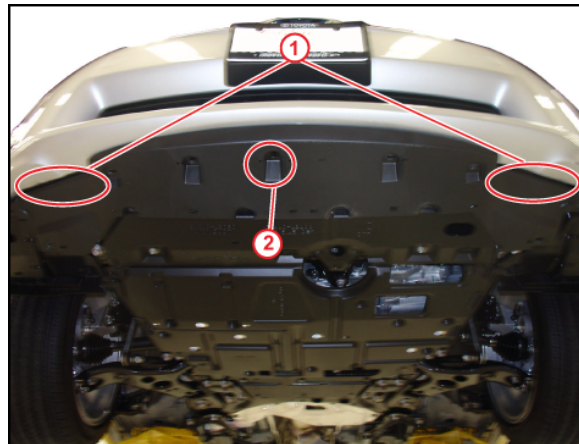
Figure 1.



1	Plastic Screw Grommets
2	Self-tapping Screws

2. Place both lips of the front spoiler under cover into the bumper cover. Install the plastic retainer clip into center hole.

Figure 2.



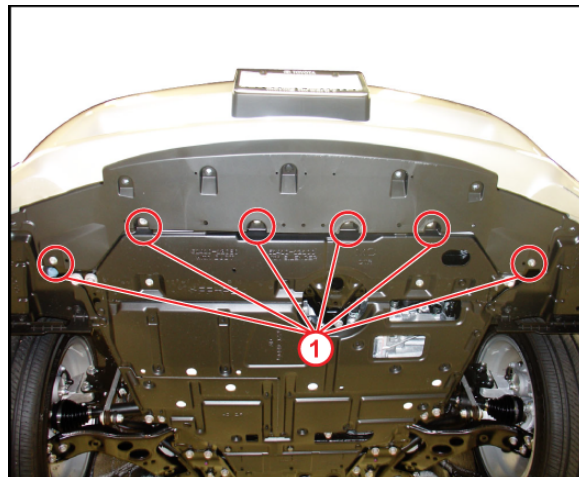
1	Lips of Front Spoiler Under Cover
2	Plastic Retainer Clip

Front Spoiler Under Cover & Rear Side Spoiler Installation During PDS

Front Spoiler Under Cover Installation Procedure (Continued)

3. Install the (6) bolts into the back of the front spoiler under cover.

Figure 3.



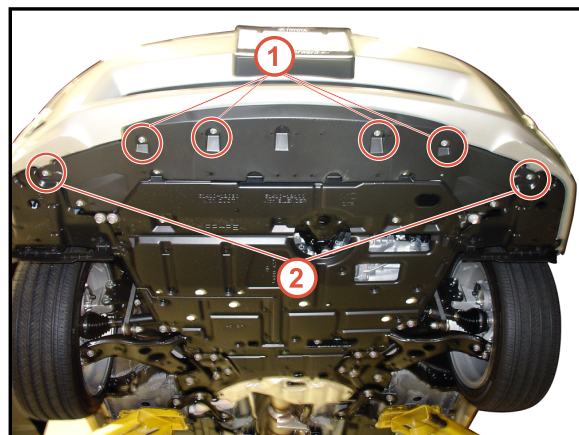
1	Bolts
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4. Install the (4) self-tapping screws from the kit in the location marked "A" and the (2) self-tapping screws from the Front Wheel Assembly into the locations marked "B" into the front of the front wheel spoiler under cover.

NOTE

Do NOT over tighten screws.

Figure 4.



1	Self-Tapping Screws "A" (from kit)
2	Self-Tapping Screws "B" (from Front Wheel Assy)

Front Spoiler Under Cover & Rear Side Spoiler Installation During PDS

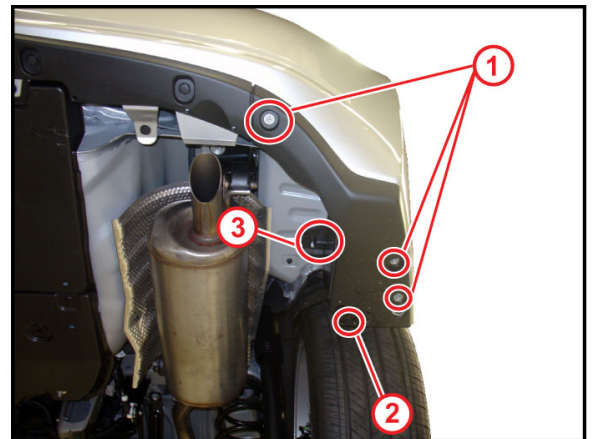
Rear Side Spoiler Installation

1. Install two (2) plastic screw grommets to the rear bumper cover.

Figure 5.


1	Plastic Screw Grommets
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2. Install right rear side spoiler with three (3) self-tapping screws, retainer clip, and plastic wing nut.

Figure 6.


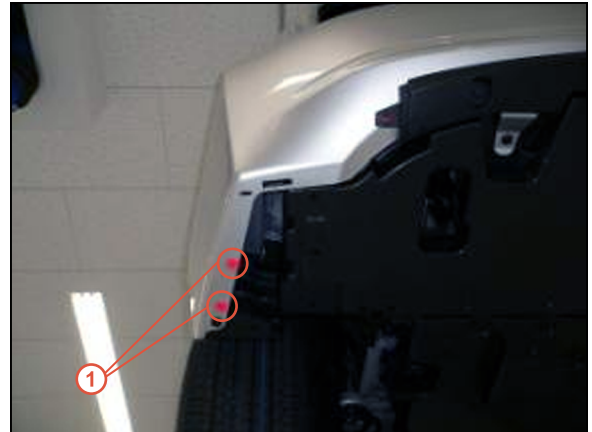
1	Self-Tapping Screws
2	Plastic Wing Nut
3	Plastic Retainer Clip

Front Spoiler Under Cover & Rear Side Spoiler Installation During PDS

Rear Side Spoiler Installation (Continued)

3. Install two (2) plastic screw grommets to the rear bumper cover.

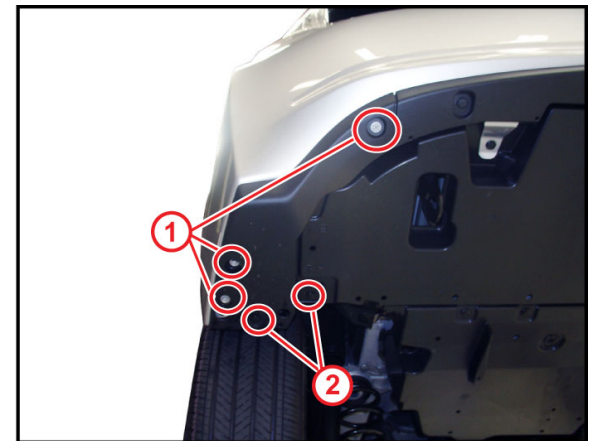
Figure 7.



1	Plastic Screw Grommets
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4. Install left rear side spoiler with three (3) self-tapping screws and two (2) retainer clips.

Figure 8.



1	Self-Tapping Screws
2	Plastic Retainer Clip